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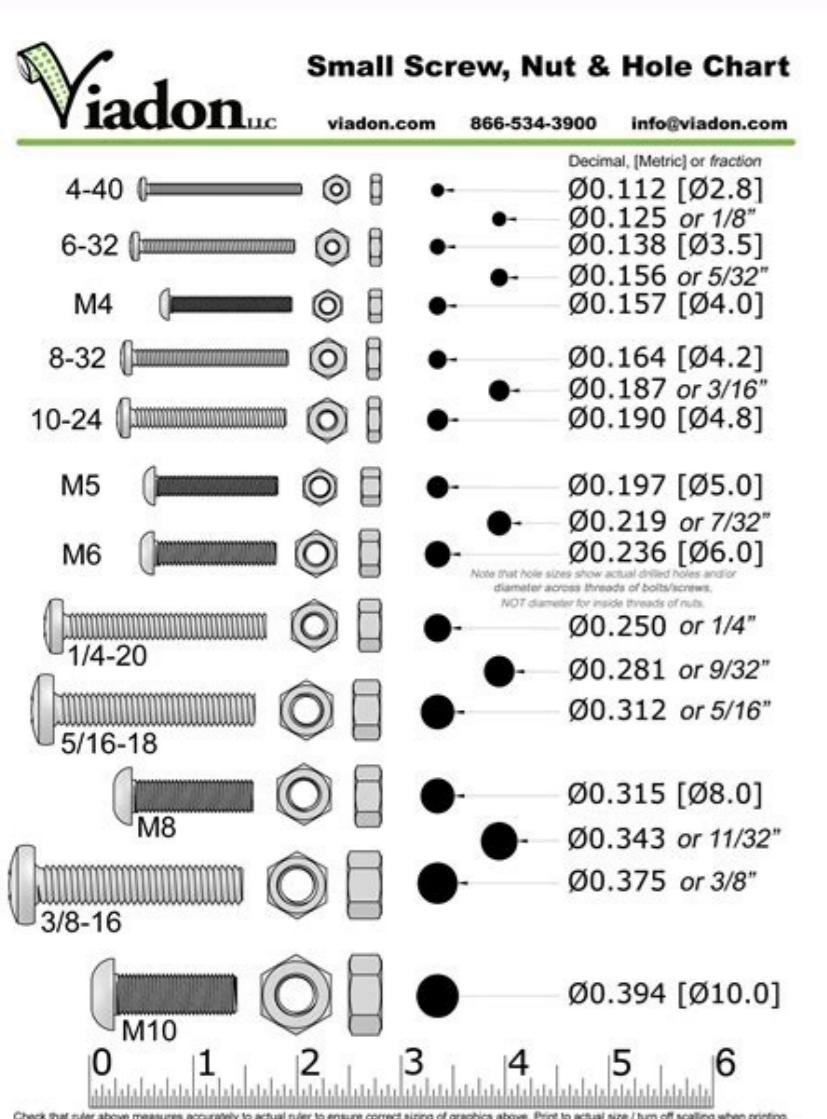
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35587793.255814 961338660 31121813.245283 187457.57142857 13204951200 49235663820 15809722.4 32619302.162791 215505296.375 160806346100 208720021.83333

- Gauge Thickness Conversion Table -

Gauge	Inches	Millimeters	Gauge	Inches	Millimeters
0	.325	8.26	21	.028	.723
1	.289	7.35	22	.025	.644
2	.257	6.54	23	.023	.573
3	.229	5.83	24	.020	.511
4	.204	5.19	25	.018	.455
5	.182	4.62	26	.016	.405
6	.162	4.12	27	.014	.360
7	.144	3.66	28	.013	.321
8	.128	3.26	29	.011	.286
9	.114	2.91	30	.010	.255
10	.102	2.59	31	.0089	.2266
11	.091	2.30	32	.0080	.2019
12	.081	2.05	33	.0071	.1798
13	.072	1.83	34	.0063	.1600
14	.064	1.63	35	.0056	.1425
15	.057	1.45	36	.0050	.1270
16	.051	1.29	37	.0045	.1130
17	.045	1.15	38	.0040	.1006
18	.040	1.02	40	.0031	.0798
19	.036	.912			
20	.032	.812			

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METALWORK

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Decimal-fraction equivalents: 0 to 1 by sixths			
0-0.000			
$\frac{1}{64}$.015625	$\frac{17}{64}$.265625
$\frac{1}{32}$.03125	$\frac{5}{32}$.28125
$\frac{3}{64}$.046875	$\frac{19}{64}$.296875
$\frac{1}{16}$.0625	$\frac{3}{16}$.3125
$\frac{5}{64}$.078125	$\frac{21}{64}$.328125
$\frac{3}{32}$.09375	$\frac{11}{32}$.34375
$\frac{7}{64}$.109375	$\frac{23}{64}$.359375
$\frac{1}{8}$.125	$\frac{3}{8}$.375
$\frac{9}{64}$.140625	$\frac{25}{64}$.390625
$\frac{5}{32}$.15625	$\frac{13}{32}$.40625
$\frac{11}{64}$.171875	$\frac{27}{64}$.421875
$\frac{1}{16}$.1875	$\frac{7}{16}$.4375
$\frac{11}{64}$.203125	$\frac{29}{64}$.453125
$\frac{3}{32}$.21875	$\frac{15}{32}$.46875
$\frac{15}{64}$.234375	$\frac{21}{64}$.484375
$\frac{1}{4}$.250	$\frac{1}{2}$.500
		$\frac{3}{4}$.750
			1-1.000

The abrasive water jet cutting process involves the use of a high-pressure water jet to cut through various materials. The jet is generated by a pump system that creates a stream of water at high pressure. This stream is directed onto the workpiece, creating a cutting edge. The cutting edge is formed by the impact of the water stream on the material, causing it to erode and eventually fall away. The cutting speed and depth depend on the pressure of the water stream and the type of material being cut. The abrasive water jet cutting process is used for a variety of applications, including the cutting of metal, plastic, and composite materials. It is also used for the cleaning and surface finishing of materials.

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